

M-150/200/300/400 SERIES

PORTABLE ELECTRIC SUBMERSIBLE PUMP FOR CORROSIVE & ABRASIVE APPLICATIONS

2 HP (1.5kW)

M 154ST / M 154T (1 or 3 Phase)

2"(50mm) NPT or Hose

3 HP (2.2kW)

M 204ST / M204T (1 or 3 Phase)

3"(75/80mm) NPT or Hose

4 HP (3kW) - 50Hz Only M 404T (50 Hz)

3"(75/80mm) NPT or Hose

5 HP (3.7kW) - 60Hz Only M 304T (60 Hz)

3"(75/80mm) NPT or Hose



M-150/200/300/400 **DESIGN ADVANTAGES**

- Stainless Steel Strainer, Shaft, Impeller, Outlet and Hardware for maximum corrosion resistance.
- Choice of impeller materials:
 - 1) 316 Stainless Steel for sea water and corrosive applications and;
 - 2) Nitride Hardened 410 Stainless Steel for abrasive applications. (Standard)
- Tandem Tungsten Carbide/Tungsten Carbide and Tungsten Carbide/Tungsten Carbide mechanical seals.
- Mechanical Seals in wholly enclosed pressure compensated oil chamber.
- Field adjustable Nitrile Rubber-lined Diffuser/Wear Plate
 Optimizes efficiency throughout the life of the pump. Optional
 Polyurethane Diffusers and Wear Plates are available.
- Automatic ON/OFF/ON Thermal Overloads embedded in Stator Winding Optional - requires 6 core cable and external controls.
- Equipped with Sacrificial Zinc Anodes for maximum life in a saline fluid environment.
- Available in complete 316 Stainless Steel Construction with Silicon Carbide/Silicon Carbide Mechanical Seals and Viton® Elastomers.



Mody Pumps® Inc.

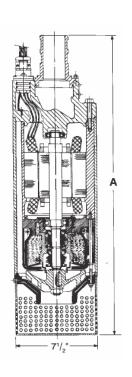
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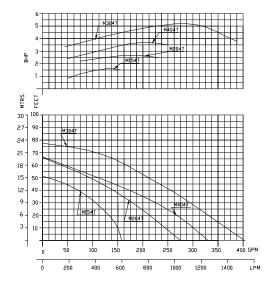
2HP(1.5kW) / 3HP(2.2kW) / 4HP(3kW) / 5HP(3.7 kW)

MODEL A M-154T 25¹/₄" M-154S/T 26¹/₄" M-204T 26¹/₄" M-204S/T 28¹/₂" M-304T 28¹/₂" M-404T 27¹/₂"



PERFORMANCE CURVES

MODEL: M154T/204T/304T/404T (50/60 Hz)



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MATERIALS OF CONSTRUCTION AND ENGINEERING DATA

MOTOR

2-pole induction continuous rated motor with squirrel cage rotor.

Stator insulation class 'H' (180°C)

Speed: 3400 RPM @ 60 Hz, 2800 RPM @ 50 Hz

Power Rating: 2/3/5HP @ 60 Hz, 1.5/2.2/3kW @ 50Hz Full Load Current FLA: 3.8, 4.9, 7.1 Amps @ 460v. 4.4, 5.5, 8 Amps @ 400v.

Max. temperature of the pump liquid: 104°F/40°C

Max. start/stop per hour: 15

POWER SUPPLY

3 phase, 50/60 Hz, AC Supply. Available in any voltage frequency combination. (208/220/230/380/415/460/575/1000V)

BALL BEARINGS

The rotor shaft is carried in two single row, deep groove ball bearings. The bearings are enclosed with high temperature grease-containing special Anti-corrosion additive

POWER CABLE

Waterproof/oil proof, rubber-insulated, neoprene-sheathed copper conductor flexible cable, 50ft. (15m) length standard. Type SOOW in North America, EPR in the Middle East and HO7RN in the EU. 6 Core with thermal overloads optional.

SHAFT SEAL

Tandem Tungsten Carbide/Tungsten Carbide and Tungsten Carbide Mechanical seals wholly enclosed in a pressure compensated oil chamber.

CORROSION RESISTANT

Epoxy coated Extruded Aluminum Outer Casing Epoxy coated Extruded Aluminum Stator Casing

Nitrile Rubber- Lined Diffuser/Wear plate. Polyurethane Optional.

Shaft: 431 Stainless Steel

Hardware: 304 Stainless Steel

Impeller: Nitride Hardened 410SS to 56HRC is Standard.

pH range 5 - 8

STRAINER

304 Stainless Steel with 1/4" (6mm) Round Holes

SUBMERGENCE

Submergence below liquid surface min 5" (127mm) max. 50' (15m).

WEIGHTS (Approx. without cable)

M 154: 62 lbs. (28Kg)
M 154S: 77 lbs. (35Kg)
M 204: 77 lbs. (35Kg)
M 204S: 88 lbs. (40Kg)
M 304: 88 lbs. (40Kg)
M 404: 79 lbs. (36Kg)

Due to continuous product development, specifications are subject to change without notice.

03.10.Rev.0