

mody ELECTRIC SUBMERSIBLE DRAINAGE PUMP

G-800 SERIES

**PORTABLE ELECTRIC
SUBMERSIBLE PUMP FOR
CORROSIVE & ABRASIVE
APPLICATIONS**

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Model G-802T

**6" NPT or Hose
25 HP (19kW)
(High Volume - Low Head)**

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Model G-806T

**4" NPT or Hose
25 HP (19kW)
(Low Volume - High Head)**

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G-800 DESIGN ADVANTAGES

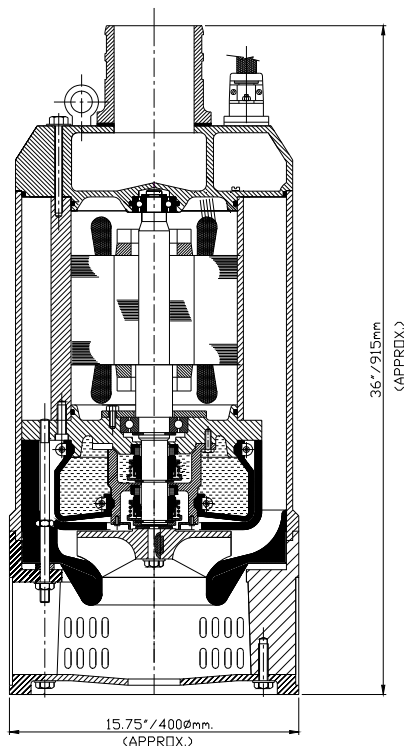
- Stainless Steel Strainer, Shaft, Impeller, Outlet and Hardware for maximum corrosion resistance.
- Choice of impeller materials:
 - 1) 304/316 Stainless Steel for sea water and corrosive applications and;
 - 2) Nitride Hardened 410 Stainless Steel for abrasive applications. (Standard)
- Tandem Tungsten Carbide/Tungsten Carbide and Tungsten Carbide/Tungsten Carbide mechanical seals.
- Mechanical Seals in wholly enclosed pressure compensated oil chamber.
- Field adjustable Nitrile Rubber-lined Diffuser/Wear Plate Optimizes efficiency throughout the life of the pump.
- Automatic ON/OFF/ON Thermal Overloads embedded in Stator Winding Optional - requires 6 core or Control cable and external controls.
- Equipped with Sacrificial Zinc Anodes for maximum life in a saline fluid environment.
- Available in complete 316 Stainless Steel Construction with Silicon Carbide/Silicon Carbide Mechanical Seals and Viton® Elastomers.



Mody Pumps® Inc.
2166 Zeus Court, Bakersfield, CA 93308. USA
Tel.: (661) 392-7600 • Fax: (661) 392-7601
<http://www.modypump.com>
E-mail: sales@modypump.com

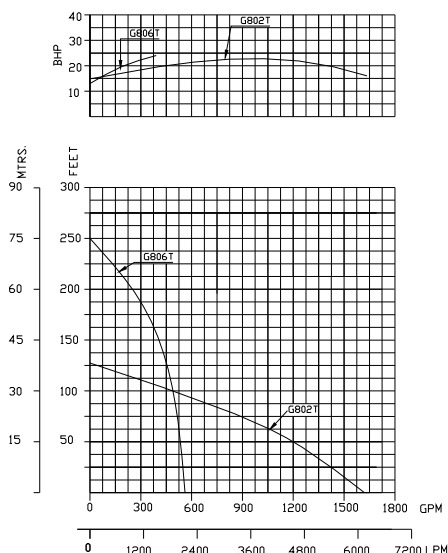
ELECTRIC SUBMERSIBLE DRAINAGE PUMP

G-800 SERIES 25HP (19kW)



PERFORMANCE CURVES

MODEL: G802T/G806T (50/60 Hz)



G-800 SERIES

MATERIALS OF CONSTRUCTION AND ENGINEERING DATA

MOTOR

2-pole induction **continuous rated** motor with squirrel cage rotor.
 Stator insulation class 'H' (180°C)
 Speed : 3400 RPM @ 60 Hz, 2800 RPM @ 50 Hz
 Power Rating : 25HP @ 60 Hz, 19kW @ 50Hz Full Load
 Current FLA: 34 Amps @ 460v. 39 Amps @ 400v.
 Max. temperature of the pump liquid : 104°F/40°C
 Max. start/stop per hour : 15
 Star - Delta Starting Optional

POWER SUPPLY

3 phase, 50/60 Hz, AC Supply. Available in any voltage frequency combination. (208/220/230/380/415/460/575/1000V)

BALL BEARINGS

Single row deep groove upper bearing. Double angular contact lower bearings. The bearings are enclosed with high temperature grease-containing special Anti-corrosion additive.

POWER CABLE

Waterproof/oil proof, rubber-insulated, neoprene-sheathed copper conductor flexible cable, 50ft. (15m) length standard. Type SOOW in North America, EPR in the Middle East and HO7RN in the EU. 6 Core or Control cable with thermal overloads optional.

SHAFT SEAL

Tandem Tungsten carbide/Tungsten carbide and Tungsten Carbide/Tungsten Carbide Mechanical seals wholly enclosed in an oil chamber.

CORROSION RESISTANT

Epoxy coated Steel Outer Casing
 Aluminum Stator Casing
 Nitrile Rubber- Lined Diffuser/Wear plate.
 Shaft: 431 Stainless Steel
 Hardware: 304 Stainless Steel
 Impeller: Nitride Hardened 410SS to 56HRC is Standard.
 pH Range 5 - 8

STRAINER

304 Stainless Steel with 1-9/16" (25.5mm) X 3/8" (10mm) {G 802}, 3/8" (10mm) Round Holes {G 806}

SUBMERGENCE

Submergence below liquid surface min 5" (127mm) max. 50' (15m).

WEIGHTS (Approx. without cable)

G 802: 395lbs. (180Kg)
 G 806: 410lbs. (186Kg)