

## MLS SERIES

# & SAND PUMP - 28% HI-CHROME DESIGNED FOR PORTABLE AND ABRASIVE APPLICATIONS

Model	Discharge (inches)	HP	RPM	Max Amps 460v-60Hz	Solids (inches)	Weight (lbs.)
MLS3-5	3	5	1800	8.4	1.2	262
MLS4-8	4	8	1800	11.4	1.2	332
MLS6-12	6	12	1800	16.1	1.2	403
MLS6-15	6	15	1800	18.2	1.2	462
MLS8-20	8	20	1800	24.9	1.2	612
MLS8-30	8	30	1800	34.7	1.2	955
MLS8-40	8	40	1800	48	1.2	1179
MLS8-50	8	50	1800	58	1.2	1234



## MATERIALS OF CONSTRUCTION AND ENGINEERING DATA

#### **PUMP END**

pH Range 5 - 12
Impeller Type Semi-Open
Max. Temperature of Pumped Fluid: 104°F/40°C
Max. Starts/Stop Per Hour: 15
Max. Submergence: 65 Feet

#### **MOTOR**

4-pole induction **continuous rated** motor with squirrel cage rotor. Automatic ON/OFF/ON Thermal Overloads in Motor. Stator insulation class 'F (155°C), 1.15 Service Factor.

#### **POWER SUPPLY**

 $3\ \text{phase},\,60\ \text{Hz},\,\text{AC}$  Supply,  $208,\,230,\!460,\!575.$  Other voltages available upon request.

#### **BALL BEARINGS**

The rotor shaft is carried in two ball bearings. Double row contact lower bearing is capable of carrying high thrust and radial loads. Upper bearing is a deep groove single row oversized bearing. The bearings are enclosed with high temperature grease-containing special Anti-corrosion additive.

#### **POWER CABLE**

Waterproof/oil proof, rubber-insulated, neoprene-sheathed copper conductor flexible cable, 50 ft. (15m) length standard. Type SOOW in North America, EPR in the Middle East and HO7RN in the EU.

#### **SHAFT SEALS**

Double Mechanical Seals, outer and inner are Silicon Carbide, both rotating and stationary faces.

#### **HYDRAULICS**

Multi Vane. Semi-Open Impellers to effectively handle abrasive media.

#### COOLING

Top discharge ensures that the pump is cooled by the pumped liquid allowing the pump to operate even if not completely submerged.

#### **MATERIALS OF CONSTRUCTION**

Pump Casing: ASTMA-48 Stator Casing: ASTMA-48

Impeller: 28% Hi-Chrome Iron
Wear Plate: 28% Hi-Chrome Iron
Agitator 28% Hi-Chrome Iron
Shaft: 403 Stainless Steel
Hardware: 304 Stainless Steel
"O" Rings: Nitrile Rubber
Mech. Seals: SC/SC (Upper & Lower)

#### SURFACE TREATMENT

Primer with Epoxy paint



## Mody Pumps® Inc.

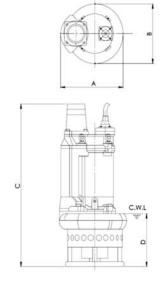
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# **MLS Series**

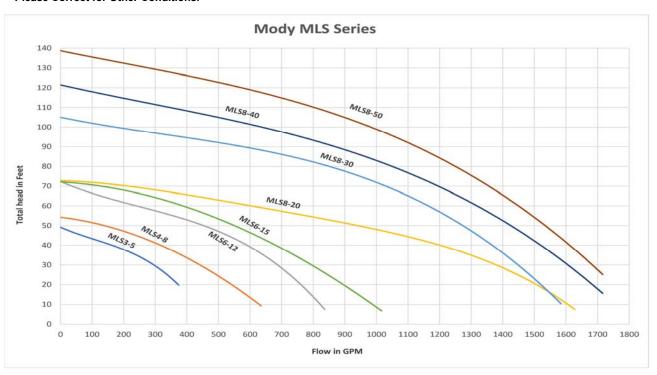
## Portable Wet Pit Installation

DIMENSIONS CHART (inches)								
MODEL	Α	В	С	D *				
MLS3-5	13.8	12.8	32.2	9.9				
MLS4-8	16.4	14.7	33.3	9.9				
MLS6-12	17.1	16.0	35.0	9.9				
MLS6-15	17.1	16.0	36.5	9.9				
MLS8-20	19.1	18.0	44.2	11.6				
MLS8-30	22.8	20.8	49.0	13.0				
MLS8-40	24.5	21.4	54.3	17.0				
MLS8-50	24.5	21.4	54.3	17.0				



## PERFORMANCE CURVES

Performance Curve based on Clean Water at 68° F with 1.0 SG. Please Correct for Other Conditions.



<sup>\*</sup> Lowest Water Level for effective suction