

## **MHC6 SERIES**

# PUMP - 28% HI-CHROME DESIGNED FOR PORTABLE AND ABRASIVE APPLICATIONS

MODEL	HP	RPM	MAX.AMPS 230v / 460v 60Hz	SOLID HANDLING (in)	WEIGHT (lb)
MHC6/7.5	7.5	1800	19.4 / 9.7	2.2	400
MHC6/10	10	1800	25.0 / 12.5	2.4	430
MHC6/15	15	1800	37.2 / 18.6	1.8	480
MHC6/20	20	1800	48.0 / 24.0	1.8	640
MHC6/30	30	1800	72.0 / 36.0	1.4	980



#### MATERIALS OF CONSTRUCTION AND ENGINEERING DATA

**PUMP END** 

pH Range 5 - 12

Impeller Type Two Vane Semi-Open

Max. Temperature of Pumped Fluid: 104°F/40°C Max. Starts/Stop Per Hour: 15 Max. Submergence: 65 Feet

#### **MOTOR**

4-pole induction **continuous rated** motor with squirrel cage rotor. Bi-metallic switches (thermals) embedded in stator winding to protect against overheating. Stator insulation class 'H' (180°C), 1.15 Service Factor.

#### **POWER SUPPLY**

3 phase, 60 Hz, AC Supply, 208, 230,460,575. Other voltages available upon request.

#### **BALL BEARINGS**

The rotor shaft is carried on a double row angular contact ball bearing which carries the high thrust and radial loads. The Upper bearing is a deep groove Ball bearing. The bearings are enclosed with high temperature grease containing special Anti-corrosion additive.

#### **POWER CABLE**

Waterproof/oil proof, rubber-insulated, neoprene-sheathed copper conductor flexible cable, 25ft. (7.6m) length standard. Type SOOW in North America, EPR in the Middle East and HO7RN in the EU with Trailing cable for thermals and seal probe sensor.

#### **SHAFT SEALS**

Double Mechanical Seals, outer and inner are Silicon Carbide, both rotating and stationary faces. Equipped with Moisture Sensor to detect progressive seal wear.

#### **HYDRAULICS**

Two Vane Semi-Open Impellers, Hydrodynamically balanced with improved flow pattern contribute to a virtually clog-free pump.

#### COOLING

Motor casing with large surface area ensure efficient heat dissipation and low temperature rise. Shrink fitted stators and short shaft overhang facilitate cooling.

#### **MATERIALS OF CONSTRUCTION**

Pump Casing: 28% Hi-Chrome Iron Impeller: 28% Hi-Chrome Iron Suction Cover: 28% Hi-Chrome Iron Agitator (Optional) 28% Hi-Chrome Iron Shaft: 403 Stainless Steel Hardware: 304 Stainless Steel

"O" Rings: Nitrile Rubber (Viton - Optional)
Mech. Seals: SC/SC (Upper & Lower)

#### **SURFACE TREATMENT**

Primer with Epoxy paint.



#### Mody Pumps® Inc.

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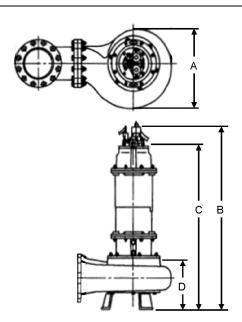
http://www.modypump.com E-mail: sales@modypump.com

## **MHC6 SERIES**

# PORTABLE WET PIT INSTALLATION

DIMENSIONS CHART (in)						
MODEL	Α	В	C **	D *		
MHC6/7.5	18.1	33.8	32.3	10.7		
MHC6/10	18.1	37.6	35.9	10.7		
MHC6/15	19.8	38.4	37.1	11.5		
MHC6/20	19.8	48.3	43.4	11.5		
MHC6/30	24.5	50.1	45.3	13.4		

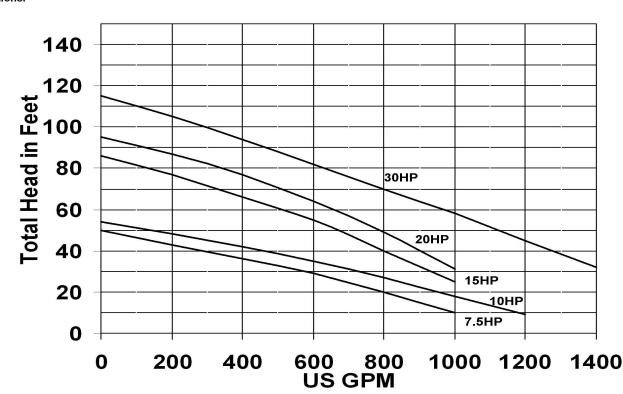
<sup>\*</sup> Lowest Water Level for effective suction



#### **PERFORMANCE CURVES**

Performance Curve based on Clean Water at 68° F with 1.0 SG. Please Correct for Other Conditions.

# Mody MHC Hi-Chrome 6" 7.5HP-30HP



<sup>\*\*</sup> Lowest Water Level for Continuous Operation