

mody ELECTRIC SUBMERSIBLE SEWAGE PUMP

MODY MSPG2 SERIES SUBMERSIBLE GRINDER PUMPS:

**DRY PIT
WET PIT
PORTABLE**

MOTORS:

**2-POLE: 7.5 - 25 HP
4-POLE: 7.5 HP
230V-460V-575V/3PH/60HZ**

FLOWS to 135 USGPM

HEADS to 350 FT TDH

**SEMI-OPEN, MULTI-VANE,
IMPELLER**

**DUPLEX STAINLESS STEEL
GRINDING MECHANISM**



FEATURES

- **2-INCH DISCHARGE FLANGE**
- **EASY RETROFIT TO ABS® AND MOST OTHER BRAND INSTALLATIONS**
- **HIGH EFFICIENCY MOTORS WITH CLASS H (180°C) INSULATION SYSTEM**
 - **EXTENDED SERVICE LIFE CYCLE**
 - **EXCELLENT FOR VFD APPLICATIONS**
- **INTEGRAL "ECO-FRIENDLY" COOLING SYSTEM**
 - **NO EXTERNAL COOLING WATER SYSTEM REQUIRED**
 - **ELIMINATES FOULING FROM PUMPAGE COOLED DESIGNS**
 - **EXCELLENT FOR CONTINUOUS RUN, DRY PIT APPLICATIONS**
- **MODULAR DESIGN: INTERCHANGEABLE MOTOR WITH MODY MSP2-80-2 PUMP MODEL**
- **"FAST - CHANGE" CARTRIDGE MECHANICAL SEALS WITH SILICON CARBIDE SEAL FACES**
 - **EXTENDED SERVICE LIFE CYCLE**
 - **EASY MAINTENANCE IN FIELD**
 - **NO SPECIAL TOOL REQUIREMENTS**
- **REDUCER SYSTEM - GRINDER MECHANISM CLEARANCE REDUCTION SYSTEM**
 - **EXTENDED SERVICE LIFE CYCLE**
 - **EASY MAINTENANCE OF CLEARANCES IN THE FIELD FOR EFFECTIVE GRINDING OPERATION**
 - **NO SPECIAL TOOL REQUIREMENTS**
- **SEMI-OPEN, MULTI-VANE, IMPELLER**
 - **DUCTILE IRON**
 - **TRIMMED TO MATCH DUTY POINT**
- **"FAST - LOCK", QUICK-RELEASE, LATCH-BOLTS**
 - **EASY MAINTENANCE IN THE FIELD**
- **OIL TAP DRAIN**



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MSPG2 SERIES

SPECIFICATIONS

Solid Handling: Grinder Pump

Impeller Type: Semi-Open, Multi-Vane

Max. Temp. of Pumped Fluid: 104°F/40°C

Max. Starts/Stop Per Hour: 15

Max. Submergence: 66'/20m



MOTOR: NEMA B design, die cast aluminum squirrel cage rotor, induction motor rated for continuous duty with 1.15 service factor. High Efficiency in compliance with “NEMA Energy Efficient Class”. Moisture resistant Class “H” (180°C temperature rating) insulated stator windings, watertight air-filled IP68 enclosure. UL listed components, rated for VFD operation. Siemens design with 2, 4 and 6-pole speed options. Klixon temperature sensors embedded in stator windings for thermal overload protection. Moisture detection probes in main motor cavity, top-end power cable terminal chamber and seal oil reservoir. Optional maintenance free, integral closed loop cooling system available for dry pit or partial submerged continuous duty. Cooling system is separate from pumped liquid. No external cooling source required.

POWER SUPPLY: 208/230/460/575 volts +/-10%, 3-phase, 60-hz AC Supply.

SHAFT: The pump shaft is integral with the motor. The shaft material is AISI 431 stainless steel for corrosion resistance and strength, and conservative in design to accommodate maximum torque requirements at normal start-up condition or any operating point in the system. The shaft has a polished finish with accurately machined shoulders to accommodate bearings, seals and impeller.

BALL BEARINGS: The rotating element is carried by two ball bearings. The lower bearing is a double angular contact ball bearing, C3 with H7 fit, capable of carrying high thrust and radial loads. The upper bearing is a deep groove single row ball bearing, C3 with H7 fit. The bearings are filled with high temperature grease containing special anti-corrosive additive, maintenance free for life. Bearings are conservative in size and properly spaced to transfer all radial and axial loads to the pump housing and minimize shaft deflection. B10 bearing life is greater than 50,000 hours.

POWER CABLE: 33'/10m in length, sized according to IEC, NEC or CSA standards, water/oil resistant EPR insulated, copper conductor flexible cable and additional control cable for moisture sensor and thermals, capable of continuous submerged operation underwater at temperatures to 90°C and to a depth of 66 feet. Additional cable lengths optional.

CABLE ENTRY / JUNCTION CHAMBER SEAL: The cable entry design does not require specific torque requirements to insure a watertight seal. The cable entry consists of a cylindrical elastomer grommet, flanked by stainless steel washers. A cable cap incorporating a strain relief mounts to the cable entry boss compressing the grommet ID to the cable while the grommet OD seals against the bore of the cable entry.

The junction chamber is isolated and sealed from the motor by means of sealing glands and O-rings. Electrical connections between the power cables and motor leads are made via a post type terminal board.

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SHAFT SEALS: Cartridge double mechanical shaft seal system to facilitate easy seal changes in the field without special tools. Seal faces are silicon carbide against silicon carbide for long life and resistance to heat and abrasion. Seals operate maintenance free in a reservoir of food grade oil that hydro-dynamically lubricates the seal faces at a constant rate, providing superior heat transfer and maximum cooling. The reservoir is designed to prevent overfilling and to provide lubricant expansion capacity. The oil tap drain has a positive anti-leak seal and is easily accessible from the outside of the pump. The seal system does not rely upon the pumped media for lubrication and will not be damaged when the pump is run dry.

SEAL FAILURE EARLY WARNING SYSTEM: A moisture detection probe is provided in the seal oil chamber for detecting the presence of moisture. A relay device (by others) mounted in the pump control panel or in a separate enclosure sends a low voltage, low amperage signal to the probe. If moisture is present (determined by decreased resistance signals), the relay device energizes a warning light or shutdown circuit in the control panel, protecting the motor from damage.

IMPELLER: Semi-open, multi-vane specifically designed for non-clog grinder pump operation, dynamically balanced and trimmed to meet specified hydraulic operating conditions.

GRINDER MECHANISM: Duplex stainless steel for long service life.

CLEARANCE REDUCTION SYSTEM: The grinder mechanism is replaceable and capable of axial adjustment to maintain proper clearance for effective grinding operation. This adjustment does not require special tools.

FAST LOCK LATCH BOLTS: The pump includes fast lock / quick release mechanisms with 304 stainless steel latch bolts to allow easy removal of the motor unit from the pump volute without disturbing system piping and the need for special tools. With this feature, a volute hand-hole cover for cleanout access is not required.

LIFTING HANDLE: The pump is supplied with a high quality, high strength stainless steel lifting handle. The handle has a wide opening for easy pump handling and simplified retrieval from any installation.

PUMP VOLUTE: The pump volute is a centerline discharge design, with optional inlet and discharge sizes as specified by technical documentation. Passages are smooth and sized to pass solids as grinding operation takes place..

MATERIALS OF CONSTRUCTION

Description	Material
Stator Casing:	Cast iron ASTM A-48, Class 35
Pump Volute/Casing:	Cast iron ASTM A-48, Class 35
Lifting Handle:	AISI 316 stainless steel
Impeller:	Ductile iron ASTM A-395, Grade 60-40-18
Grinder Mechanism:	Duplex Stainless Steel
Shaft:	AISI 431 stainless steel
Shaft Sleeve:	AISI 431 stainless steel
Hardware:	AISI 304 stainless steel
Mechanical Seal:	Fast change cartridge, double with silicon carbide vs. silicon carbide faces
O-Rings:	Nitrile rubber

SURFACE TREATMENT: Primer with Epoxy and subsequently coated with black air dry enamel.

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LIMITED WARRANTY

We warrant to our immediate customer and to the ultimate consumer that products of our manufacture will be free of defects in material and workmanship under normal use and service for the following time periods, when installed and maintained in accordance with our instructions.

PUMPS: One (1) year from date of installation or (18) months from date of shipment, whichever occurs first. As used herein, "the ultimate consumer" is defined as the purchaser who first uses the product after it's initial installation or, in the case for product designed for non-permanent installation, the first owner who uses the product. It is the purchaser's or any sub-vendor's obligation to make known to the ultimate consumer the terms and conditions of this warranty. This warranty gives you specific legal rights, and there may also be other rights which vary from state to state. In the event the product is covered by the Federal Consumer Product Warranties Law (1) the duration of any implied warranties associated with the product by virtue of said law is limited to the same duration as stated herein, (2) this warranty is a **LIMITED WARRANTY**, and (3) no claims of any nature whatsoever shall be made against us, until the ultimate consumer, his successor, or assigns, notifies us in writing of the defect, and delivers the product and/or defective part(s) freight prepaid to our facility or nearest authorized service station. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply. **THE SOLE AND EXCLUSIVE REMEDY FOR BREACH OF ANY AND ALL WARRANTIES WITH RESPECT TO ANY PRODUCT SHALL BE TO REPLACE OR REPAIR AT OUR ELECTION, FOB POINT OF MANUFACTURE OR AUTHORIZED REPAIR STATION, SUCH PRODUCTS AND/OR PARTS AS PROVEN DEFECTIVE. THERE SHALL BE NO FURTHER LIABILITY, WHETHER BASED ON WARRANTY, NEGLIGENCE OR OTHERWISE.**

Unless expressly stated otherwise, guarantees in the nature of performance specifications furnished in addition to the foregoing material and workmanship warranties on a product manufactured by *Mody*, if any, are subject to laboratory tests corrected for field performance. Any additional guarantees, in the nature of performance specifications must be in writing and such writing must be signed by our authorized representative. Due to inaccuracies in field testing if a conflict arises between the results of field testing conducted by or for user, and laboratory tests corrected for field performance, the latter shall control. Components or accessories supplied by us but manufactured by others are warranted only to the extent of and by the terms and conditions of the original manufacturer's warranty.

RECOMMENDATIONS FOR SPECIAL APPLICATIONS OR THOSE RESULTING FROM SYSTEMS ANALYSES AND EVALUATIONS WE CONDUCT, WILL BE BASED ON OUR BEST AVAILABLE EXPERIENCE AND PUBLISHED INDUSTRY INFORMATION. SUCH RECOMMENDATIONS DO NOT CONSTITUTE A WARRANTY OF SATISFACTORY PERFORMANCE AND NO SUCH WARRANTY IS GIVEN.

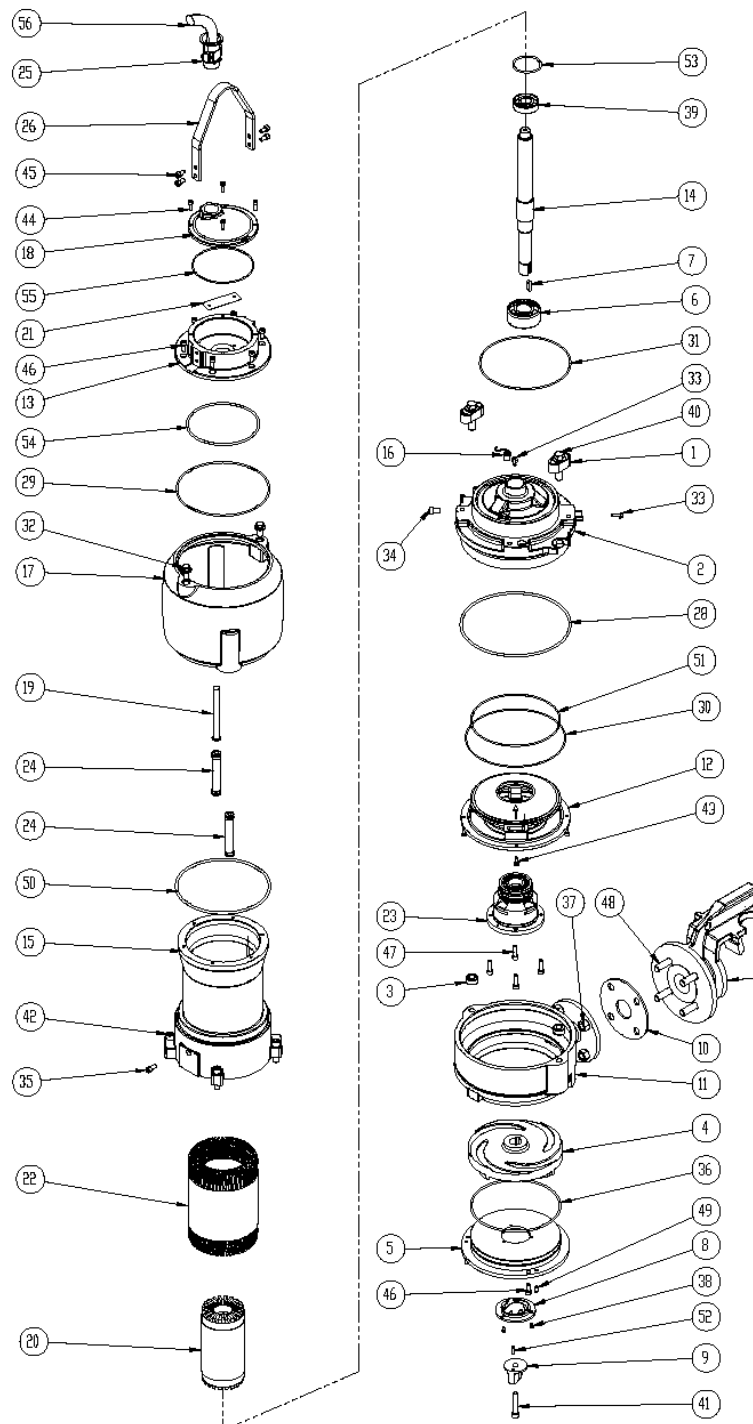
This warranty shall not apply when damage is caused by (a) improper installation, (b) improper voltage, (c) lightning, (d) sand or other abrasive materials, (e) scale or corrosion build-up due to excessive chemical content. Any modification of the equipment will also void the warranty. We will not be responsible for loss, damage or labor cost due to interruption of service caused by defective parts. Neither will we accept charges incurred by others without our prior written approval. This warranty is void if our inspection reveals the product was used in a manner inconsistent with normal industry practice and/or our specific recommendations. The purchaser is responsible for communication of all necessary information regarding the application and use of the product. **UNDER NO CIRCUMSTANCES WILL WE BE RESPONSIBLE FOR ANY OTHER DIRECT OR CONSEQUENTIAL DAMAGES, INCLUDING BUT NOT LIMITED TO LOST PROFITS, LOST INCOME, LABOR CHARGES, DELAYS IN PRODUCTION, IDLE PRODUCTION, WHICH DAMAGES ARE CAUSED BY ANY DEFECTS IN MATERIAL, AND/OR WORKMANSHIP AND/OR DELAYS IN SHIPMENT. THIS WARRANTY IS EXPRESSLY IN LIEU OF ANY OTHER EXPRESS OR IMPLIED WARRANTY, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.** No rights extended under this warranty shall be assigned to any person, whether by operation or otherwise, without our prior written approval.

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MSPG2-SERIES PARTS SCHEMATIC



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MSPG2-SERIES PARTS LIST

ITEM NO.	PART DESCRIPTION	QTY	MATERIAL
1	LATCH BOLT (FAST LOCK) (SMALL)	2	stainless steel 304
2	LOWER BEARING HOUSING	1	cast iron GG25
3	WASHER SPACER	2	TEFLON
4	IMPELLER CG2	1	ductile iron GGG40
5	WEAR PLATE	1	cast iron GG25
6	BEARING LOWER	1	3307B.2ZTNG
7	KEY	1	stainless steel
8	GRINDER DISC (stationary)	1	stainless steel
9	GRINDER (rotary)	1	stainless steel
10	GASKET	1	
11	VOLUTE-PXGRIND2	1	cast iron GG25
12	LOWER COOLING FLANGE	1	cast iron GG25
13	UPPER BEARING HOUSING	1	cast iron GG25
14	SHAFT ROTOR PX2-1	1	stainless steel 304
14a	SHAFT ROTOR PX2-2	1	stainless steel 304
15	STATOR HOUSING PX2-1	1	cast iron GG25
15a	STATOR HOUSING PX2-2	1	cast iron GG25
16	MOISTURE SENSOR	1	Aluminium/rubber
17	COOLING JACKET	1	cast iron GG25
18	MOTOR COVER	1	cast iron GG25
19	COOLAND TUBE	1	steel
20	ROTOR BODY	1	siemens
21	BASI KLEMAS	1	
22	WIRE CORE	1	siemens
23	PX2 SEAL CATRIDGE ASSEMBLY	1	
24	COOLANT HOSE ASSEMBLY	2	rubber/stainless steel
25	CABLE SEAL compl. PG29(16) for 7x1,5mm ²	1	
25a	CABLE SEAL compl. PG29(19) for 7x2,5mm ²		
26	HANDLE	1	stainless steel 304
27	ADAPTER	1	ductile iron GGG40
28	O-RING	1	NBR
29	O-RING	1	NBR
30	O-RING	1	NBR
31	O-RING	1	NBR
32	PLUG	2	A2
33	KEY	1	stainless steel 304
33	SCREW	2	stainless steel 304
34	SCREW	1	stainless steel 304
35	SCREW	1	stainless steel 304
36	O-RING	1	stainless steel 304

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MSPG2-SERIES PARTS LIST

ITEM NO.	PART DESCRIPTION	QTY	MATERIAL
37		4	stainless steel 304
39	BEARING UPPER	1	6305DDU C3
40		2	stainless steel 304
41		1	stainless steel 304
42		4	stainless steel 304
43		4	stainless steel 304
44		4	stainless steel 304
45		4	stainless steel 304
46		6	stainless steel 304
47		9	stainless steel 304
48		4	stainless steel 304
49		3	stainless steel 304
50	O-RING	2	NBR
51	O-RING	1	NBR
52		1	stainless steel 304
53	O-RING	1	NBR
54	O-RING	1	NBR
55	O-RING	1	NBR
56	cable		